



Bergamid™ A70 G15 HW TM-Z

Polyamide 66

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight		
Additive	• Heat Stabilizer	• Hydrolysis Resistant	• Impact Modifier
Features	• General Purpose		
Forms	• Granules		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.20 g/cm ³	1.20 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	696000 psi	4800 MPa	ISO 527-2/1
Tensile Stress (Break, 73°F (23°C))	14500 psi	100 MPa	ISO 527-2
Tensile Strain (Break, 73°F (23°C))	3.0 %	3.0 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179
-22°F (-30°C)	1.9 ft·lb/in ²	4.0 kJ/m ²	
73°F (23°C)	5.2 ft·lb/in ²	11 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-22°F (-30°C)	21 ft·lb/in ²	45 kJ/m ²	
73°F (23°C)	31 ft·lb/in ²	65 kJ/m ²	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Melting Temperature (DSC)	502 °F	261 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+13 ohms	1.0E+13 ohms	IEC 60093
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	IEC 60093

Notes

¹ Typical values are not to be construed as specifications.

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